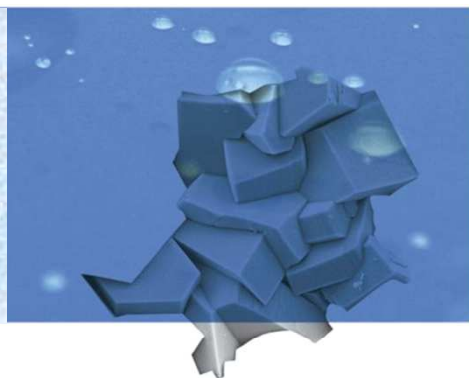


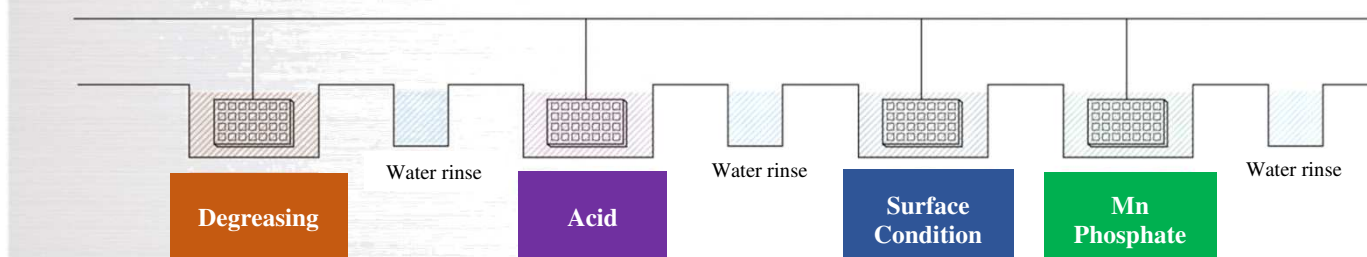
Chemicals for Sliding or Wear Resistant

Used for Pre-Treatment of Sliding.

Application ;
Gia Parts, Screw etc.



Process chart of Pre-Treatment for Sliding



Example of Combination

Purpose	Degreasing	Surface Condition (S/C)	Mn Phosphate	Remark
Sliding	FC-E6000 series	PL-55	PF-M1A	Mn Phosphate
Wear Resistant		-	FT-7	Ca phosphate

Details

Application	Type	Product	System	Temp. °C	Time s	Remark	Substrate
Degreasing	FINECLEANER	FC-E6000 series	Dip	55 ~ 65	300 ~	For various metal products	Fe
S/C for Mn Phosphate	PREPALENE	PL-55	Dip	RT~40	30 ~	Re-make up some time	-
Mn Phosphate	PALFOS	PF-M1A	Dip	95 ~ 99	180 ~ 900	For sliding	Fe
Ca Phosphate	FERRICOAT	FT-7	Dip	80 ~ 90	300 ~ 600	For wear resistance	Fe

The above chemicals are representative example. We can suggest the most suitable chemicals for each customer.

Please contact us at first.